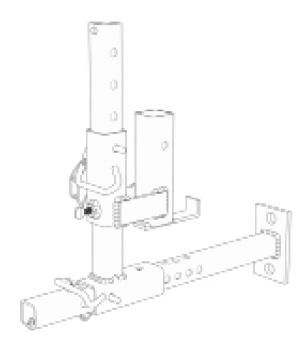


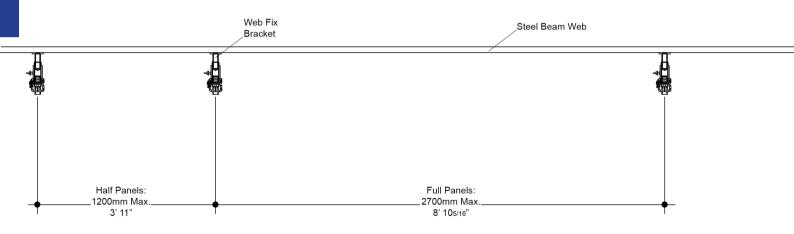
WEB FIX BRACKET

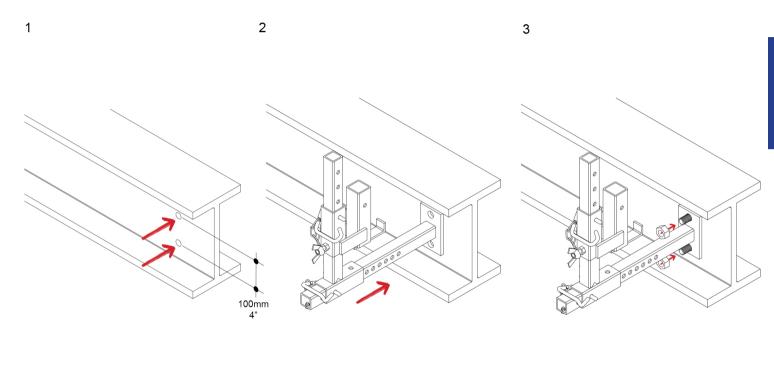
560mm - 9.5KG / 20.9LBS 425mm - 9.0KG / 19.8LBS 300mm - 8.5KG / 18.8LBS



IMPORTANT: REFER BACK TO COMPONENT DATA SHEET FOR AVAILABLE ADJUSTMENT.

Maximum Component Spacing



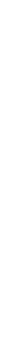


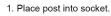
1. Drill 2No. Ø22mm (13/16") holes into the web of the steel beam (unless pre-drilled).

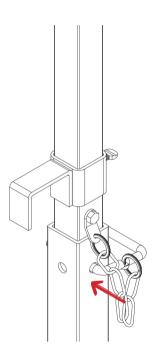
2. Position the Web Fix bracket in place and ensure the drilled holes align.

3. Bolt bracket to the beam using M20 x 60mm (3/4" x 23/8") grade 8.8 nuts and bolts with the appropriate length to suit the application.

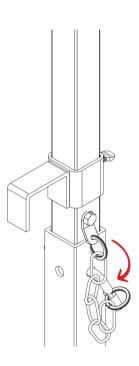






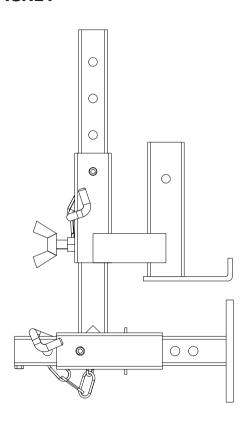


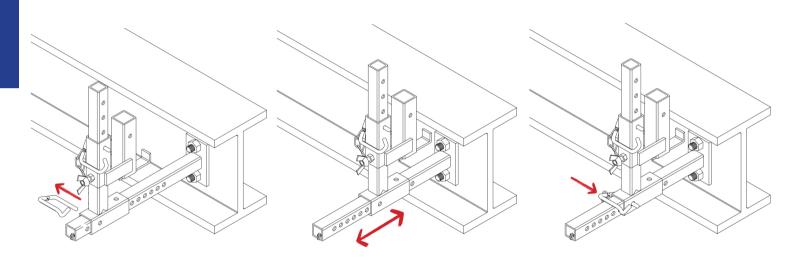
2. Push Rapid Pin through socket & steel frame post.



3. Rotate Rapid Pin into locked position.

INDEXING - WEB FIX BRACKET



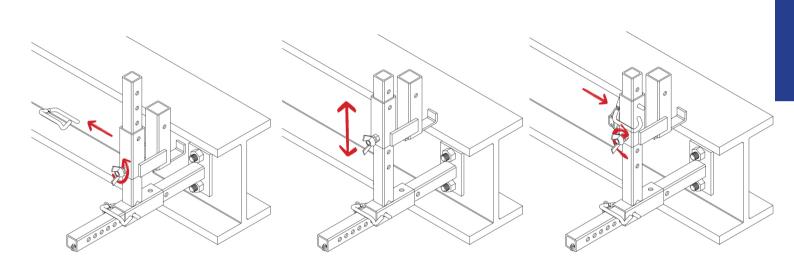


1. Remove Rapid Pin from sliding horizontal arm and loosen wingnut on side.

2. Slide the bracket to the required position.

3. Insert the pin back into the bracket ensuring it is in the correct orientation with the red sticker not visible.

4 5 6

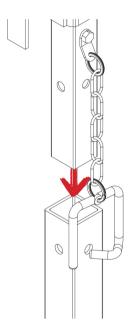


4. Loosen the wingnut and remove the Rapid Pin from the vertical sliding arm.

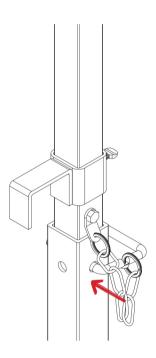
5. Slide the bracket to the required position.

6. Insert Rapid Pin ensuring it is in the correct orientation (red sticker not visible) and tighten the wing nut to lock the arm in position.

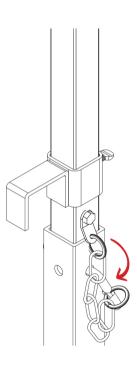




1. Place post into socket.



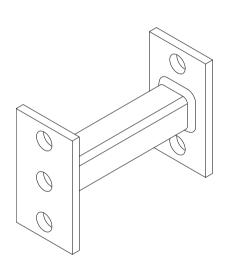
2. Push Rapid Pin through socket & steel frame post.

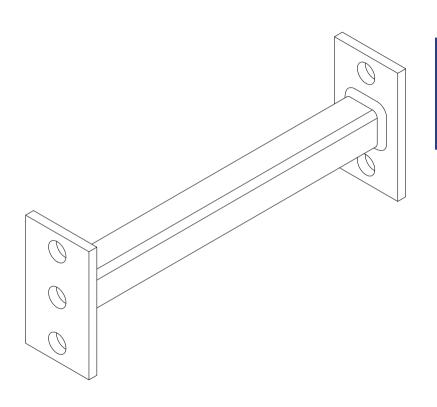


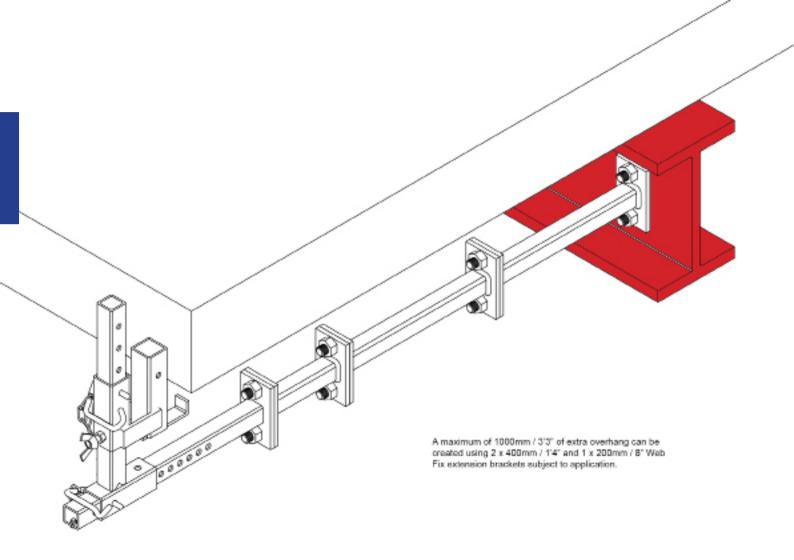
3. Rotate Rapid Pin into locked position.

WEB FIX EXTENSION BRACKET

200mm - 1.8KG / 4.0LBS 400mm - 3.2KG / 7.0LBS



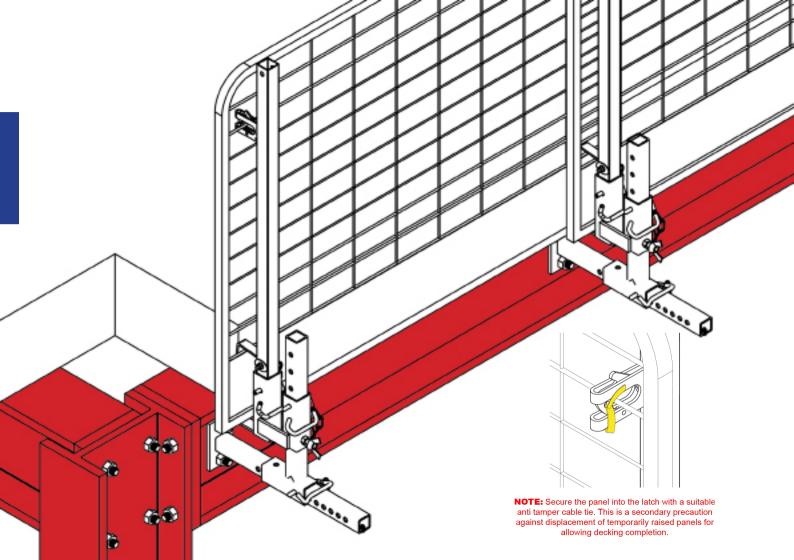




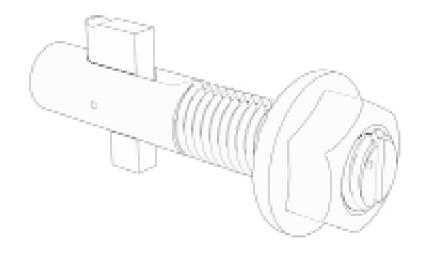
1. Drill Ø22mm / 7/8" holes into web (unless pre-drilled steel).

2. Bolt extension bracket to the beam using M20 (3/4" UNC) nuts and bolts with the length to suit the application.

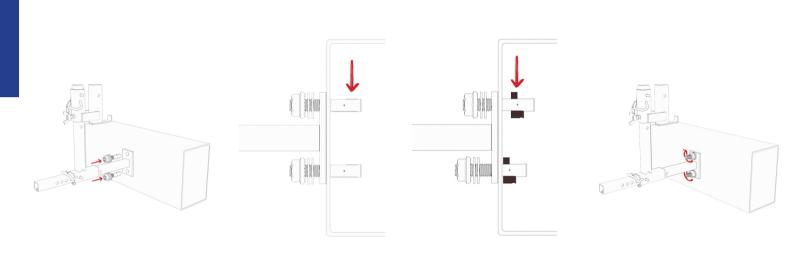
3. Bolt Web Fix bracket to the extension bracket using M20 (3/4" UNC) bolts and adjust using the Web Fix indexing guide.



BLIND BOLTS

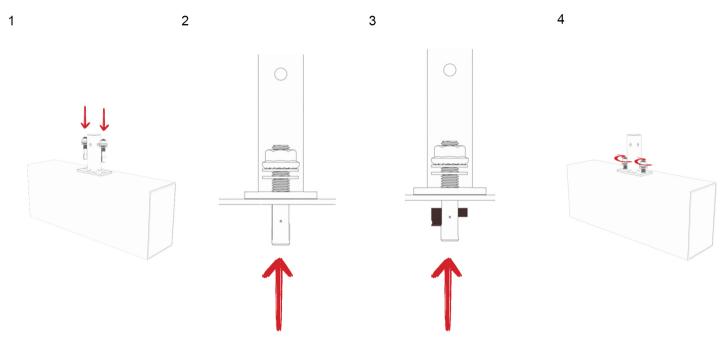






- 1. Hold product in place against steel and insert Blind Bolt into the 22mm / 7/8" holes with can rotated parallel with the bolt.
- Note: Bolt should be orientated as above to fit into hole.
- 3. Rotate Blind Bolt 180 degrees so that the cam fall down into the locked position as shown above.
- 4. Tighten bolts up and ensure the product is held securely in position.

FACE FIX OPTION



1. Hold product in place against steel and insert Blind Bolt into the 22mm / 7/8" holes with can rotated parallel with the bolt.

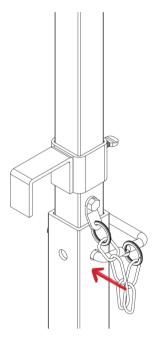
Note: Bolt should be orientated as above to fit into hole.

3. Ensure that the cam fall down into the locked position as shown above.

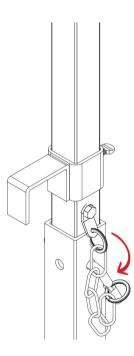
4. Tighten bolts up and ensure the product is held securely in position.

TOP FIX OPTION





2. Push Rapid Pin through socket & steel frame post.



3. Rotate Rapid Pin into locked position.

